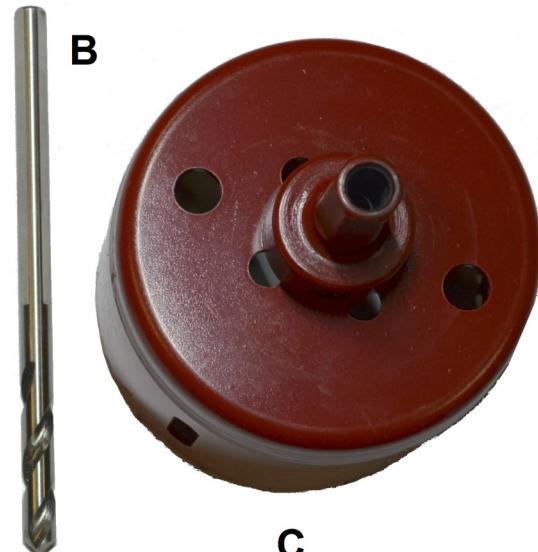




RIVA RACING
PERFORMANCE PRODUCTS & ACCESSORIES

SEA-DOO RXP-X/GTR-X COOL AIR VENT KIT

PART# - RS-14-189K



Applications: Sea-Doo RXP-X 260 2012+, RXP-X 300 2016+, GTR-X 230 2018+

Approximate Installation Time: .5 hrs.

Recommended Specialty Tools:

Part #

N/A

We strongly recommend the use of a service manual to familiarize yourself with the various components and procedures involved with this installation. Please note that some of the original hardware removed in the disassembly process will be used in the installation process. These instructions have been written in step-by-step format and refer to illustrations. Read through instructions entirely before performing installation. Please follow these step-by-step instructions and illustrations carefully.

***** ALLOW ENGINE TO COOL COMPLETELY BEFORE PERFORMING INSTALLATION *****

***** NO SMOKING *** NO SMOKING *** NO SMOKING *****



RIVA RACING
PERFORMANCE PRODUCTS & ACCESSORIES

RS-14-189 Vent Kit

COMPONENT LIST

	QUANTITY	PART NUMBER	DESCRIPTION
A	<input type="checkbox"/>	2	VENT ASSEMBLY
B	<input type="checkbox"/>	1	DRILL BIT
C	<input type="checkbox"/>	1	HOLE SAW

Packed with pride by: _____

Your kit was inspected and verified before being carefully packaged by our staff. Please check package contents before beginning assembly. If you have a question about missing or damaged items please contact RIVA Technical Support directly at (954) 247-0705 or by e-mail at tech_support@rivamotorsports.com

- INSTALLATION INSTRUCTIONS -

Remove seat.

Remove the two bolts on each side holding the side panels in place and remove the side panels. (Figure 1)

Figure 1



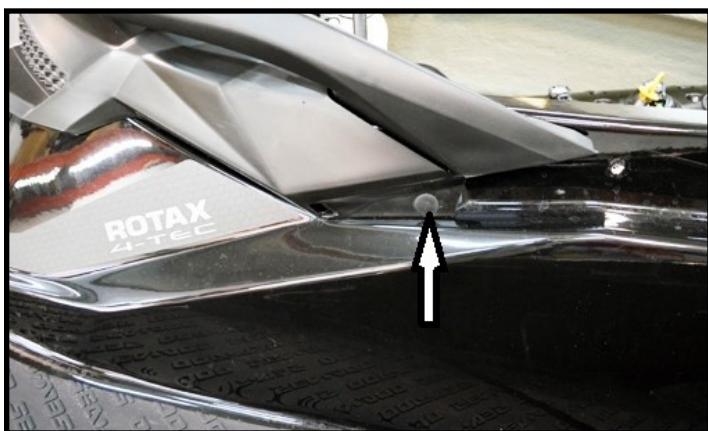
Remove 2 screws (A) and 2 plastic rivets (B) holding vent cover to rear grab handle and remove vent cover (Figure 2).

Figure 2



Remove 2 plastic rivets under side panels removed previously (Figure 3)

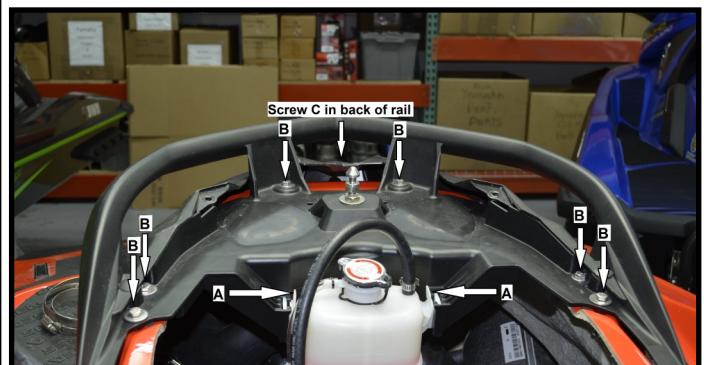
Figure 3



Press the (2) locking tabs (A) on the coolant reservoir towards the reservoir body and lift the reservoir out of its mounting location. Lay the reservoir to the starboard side to provide better access to the exhaust.

Remove (6) bolts (B), nuts and washers and 1 screw (C) holding rear grab rail in place and remove grab rail. **Caution: Do not drop nuts and washers into hull.** (Figure 4)

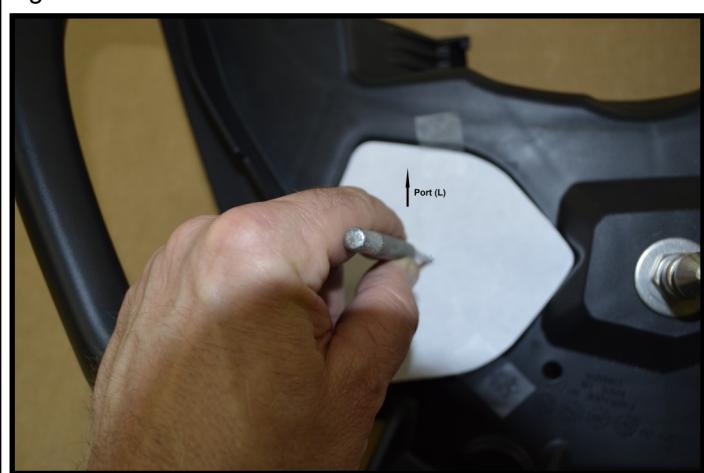
Figure 4



Cut out supplied templates.

Tape appropriate template in place as shown. **Note: templates are marked Port (L) and Starboard (R). Arrow points to front of ski.** With a center punch or awl mark the center of the template (Figure 5)

Figure 5



Using the supplied drill bit and hole saw make a 3-1/8" hole through the grab rail in each side. **Note: Work carefully and do not apply pressure.**

Remove burrs from the top and bottom edges of the holes.

Lubricate the rubber gasket and the grab rail with glass cleaner. Insert the vent into the hole on an angle pushing it onto the grab rail so that the grab rail plastic enters the groove between the top and bottom flanges of the rubber gasket, (Figure 6)

- INSTALLATION INSTRUCTIONS -

Figure 6



Continue to work the lower flange under the grab rail. Use a blunt instrument like a craft stick or a straight screwdriver blade to push the flange through the hole. Work in small increments. 1/4" at a time. **Do not cut the rubber flange with the tool.** (Figure 7)

Figure 7



Once both vents have been installed, re-install grab rail onto ski reversing removal procedure and reusing original fasteners.

Check bilge for tools, rags, etc. Run craft on a flush kit to check for proper operation.

Remember, the water belongs to everyone.

Please ride responsibly and respect the environment!

Technical Support

For answers to questions regarding installation or trouble shooting RIVA Performance Products contact:

RIVA Technical Support directly at (954) 247-0705 or by e-mail at tech_support@rivamotorsports.com.

Limited Warranty

RIVA Hull Vent Kits carry a 90-day limited warranty to the original purchaser. They are warranted to be free of defects in materials and workmanship under normal use and service. Customer modified components will be void of warranty. This warranty is limited to defects in the primary components only. Finish and/or wear marks in or on primary components are not covered under this warranty.

RIVA Racing's liability is expressly limited to the repair or replacement of the components contained within or associated with this kit. RIVA Racing agrees to repair or at RIVA's option, replace any defective unit without charge, if product is returned to RIVA Racing freight prepaid within the warranty period. Any equipment returned which, in RIVA's opinion, has been subjected to misuse, abuse, overheating or accident shall not be covered by this warranty.

RIVA Racing shall have no liability for special, incidental or consequential damages or injury to persons or property from any cause arising from the sale, installation or use of this product.

No other warranty, express or implied, including, but not limited to the implied warranties of merchantability and fitness for a particular purpose, applies. Various states do not allow for the limitation of incidental or consequential damages and therefore the above exclusion or limitation may not apply to you.

Warranty does not include the expenses related to freight or transportation of parts or compensation for any inconvenience or loss of use while being repaired. A copy of the original invoice and a Return Authorization Number (RA#) must accompany all warranty claims.

Warranted replacement parts will be returned freight collect.

Template for RS-14-189K Vent Kit

2012+ RXP-X 260 and 300, GTR-X 230 2018+

